



SCREEN PRINTING

SOLVENT INK

PLAXOLOR

Glossy air drying ink dedicated to print on acrylic resin coated polystyrene, its copolymers and rigid and acrylic resin coated PVC. It is formulated for high speed printing with drying in air jet drying. It is thermoformable.

Use

The **PLAXOLOR** ink is specific for printing on acrylic resin coated polystyrene and rigid and acrylic resin coated PVC.

Can be used on polymethyl methacrylate and on polycarbonate, after preliminary tests.

Do not use on flexible PVC (tarpaulin, leather goods, etc.) or on crystal polystyrene.















10 to 20% matting base must be added, depending on the required finish.

Specifications

- | | | | |
|-----------------------|---|----------------------|---|
| ➤ Appearance: | glossy | ➤ Solvents: | |
| ➤ Average density: | 1,05 | • thinner | 4920 |
| ➤ Viscosity: | 7 ± 1 Pa.s | • accelerator | 4905 |
| ➤ Drying: | | | (for automatic screen printing) |
| • ambient air | 20 min. at 20°C | • retarder | 4960 or retargel or 9640 |
| • pulsed air tunnel | 1 min. at 60°C
with a 120 -34 mesh | • gun | XC 876 |
| ➤ Covering power: | good | ➤ Cleaning solvents: | |
| ➤ Coverage rate: | 48 m ² /kg
with a 120 - 34 mesh | • manual | 2881, 2891, NS-81, NS-91, NS-99
and NS-100 |
| ➤ Special resistance: | petrol | • washer | 2881, NS-81, NS-91, NS-99
and NS-100 |
| ➤ Weather resistance: | good | ➤ Expiry date: | refer to the label |
| ➤ Light fastness: | good, 6 to 8 depending
on the blue scale | ➤ Special property: | thermoformable |

Storage and toxicology

The **PLAXOLOR** inks comply with EN 71-3 standard.

STANDARD COLOURS		Ref. 1 kg
OP		
	White OP*	3392012
	Lemon OP*	3392002
	Gold yellow OP*	3392022
	Orange OP*	3392007
	Cherry red OP*	3392008
	Carmine red OP*	3392033
	Cyclamen OP*	3392034
	Purple / Violet OP*	3392035
	Medium blue OP*	3392040
	Deep blue OP*	3392042
	Royal blue OP*	3392043
	Medium green OP*	3392048
	Deep green OP*	3392051
	Brown OP*	3392058
	Black OP*	3392055
BASES		
	Thinner base and overprint varnish*	3392060
	Matting base	3392065



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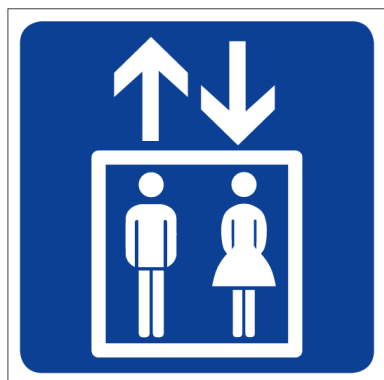
DOUCHE



Non contractual colours and pictures
On simple request, we can propose you a color panel card displaying accurate shades.

Pantone® colour matching

All the marked inks with an asterisk *, can be colour matched according to the Pantone® colour guide through the online Colour Matching System developed by Tiflex.



IMP. TIFLEX 24.07.2018 - Non contractual colours and pictures - Only our Web-site is authorised to give real-time information about our inks. Paper notices are considered unwritten and no longer engage our company's responsibility once they are updated on our Web-site. Our responsibility can be engaged only if the customer has based his position on the information published on our Web-site. In all cases, the user should carry out validation tests under his own conditions before using our inks for his production. The safety data sheets are available free at: www.tiflex.com/fds

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