SCREEN PRINTING

SOLVENT INK

PLAXOLOR

Glossy air drying ink dedicated to print on acrylic resin coated polystyrene, its copolymers and rigid and acrylic resin coated PVC. It is formulated for high speed printing with drying in air jet drying.
It is thermoformable.

Use

The **PLAXOLOR** ink is specific for printing on acrylic resin coated polystyrene and rigid and acrylic resin coated PVC.

Can be used on polymethyl methacrylate and on polycarbonate, after preliminary tests.

Do not use on flexible PVC (tarpaulin, leather goods, etc.) or on crystal polystyrene.

10 to 20% matting base must be added, depending on the required finish.

Specifications

- Appearance: glossy
- Average density: 1,05
- Viscosity: 7 ± 1 Pa.s
- Drying:
    - ambient air   20 min. at 20°C
    - pulsed air tunnel 1 min. at 60°C
                        with a 120 -34 mesh
- Covering power: good
- Coverage rate: 48 m²/kg
                        with a 120 - 34 mesh
- Special resistance: petrol
- Weather resistance: good
- Light fastness: good, 6 to 8 depending
                        on the blue scale

- Solvents:
    - thinner   4920
    - accelerator   4905
                        (for automatic screen printing)
    - retarder   4960 or retargel or 9640
    - gun   XC 876
- Cleaning solvents:
    - manual   2881, 2891, NS-81, NS-91, NS-99
                        and NS-100
    - washer   2881, NS-81, NS-91, NS-99
                        and NS-100
- Expiry date: refer to the label
- Special property: **thermoformable**

The **PLAXOLOR** inks comply with EN 71-3 standard.

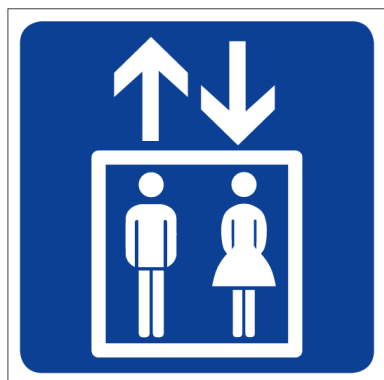| STANDARD COLOURS	Ref. 1 kg
OP	
White OP*	3392012
Lemon OP*	3392002
Gold yellow OP*	3392022
Orange OP*	3392007
Cherry red OP*	3392008
Carmine red OP*	3392033
Cyclamen OP*	3392034
Purple / Violet OP*	3392035
Medium blue OP*	3392040
Deep blue OP*	3392042
Royal blue OP*	3392043
Medium green OP*	3392048
Deep green OP*	3392051
Brown OP*	3392058
Black OP*	3392055
BASES	
Thinner base and overprint varnish*	3392060
Matting base	3392065

Non contractual colours and pictures
On simple request, we can propose you a color panel card displaying accurate shades.

Pantone® colour matching
**All the marked inks with an asterisk *, can be colour matched according to the Pantone®
colour guide through the online Colour Matching System developped by Tiflex.**

LA CIOTAT

DOUCHE

ACCUEIL

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